COMPANY PROFILE

www.ceia.net
Demonstration of the behaviour of the magnetic poles through the "Terrella", a miniaturized model of the Earth and the field generated by the same, created by William Gilbert (1544-1603), the first magnetism scholar.

CEIA S.p.A., Viciomaggio [Arezzo-ITALY]
The activity began with the production of a patented Metal Detector for the textile industry capable of detecting small quantities of metal in fabrics in order to protect the production machinery.

The growing demand for security at entrances to airports and banks stimulates CEIA to start a major research and development program. This leads CEIA to become a major manufacturer of walk-through and portable Metal Detectors.

CEIA patents the first walk-through Metal Detector (1979) with microcomputer-based DSP analysis and the first column type gate (1982).

CEIA introduces the PMD1, first multi-zone walk-through Metal Detector with full person height localization display.

CEIA begins development and production of solid-state induction generators for no-contact heat treatment of metals.

CEIA starts production of the new THS series of industrial Metal Detectors, characterized by state-of-the-art performance and standard all-stainless-steel construction.
CEIA presents the THS/PH21® Metal Detector, designed to comply fully with FDA regulations on the criteria of construction and of electronic management of records and signatures.

CEIA unveils the CEIA CMD, a very high performance Compact Metal Detector. The one-piece foldable design allows the Metal Detector to be deployed quickly and to be carried easily.

The company patents the elliptical column walk-through Metal Detector. The CEIA Quality System is awarded ISO 9001 Certification.

The company introduces the SAMD®, Shoe Analyzer Metal Detector, specifically designed to overcome the inconvenience currently experienced in examining passengers’ shoes in security checkpoints.

CEIA instals the first Loss Prevention System, a computer-aided metal detector designed to stop theft of valuable metal items in production plants and distribution centers.

CEIA installs the elliptical column walk-through Metal Detector. The CEIA Quality System is awarded ISO 9001 Certification.

CEIA is selected by the United Nations as the Metal Detector supplier for humanitarian demining in Afghanistan and other conflict regions.

The company unveils the CEIA CMD, a very high performance Compact Metal Detector. The one-piece foldable design allows the Metal Detector to be deployed quickly and to be carried easily.

CEIA patents the elliptical column walk-through Metal Detector.

CEIA’s in-house EMC testing laboratory is governmentally accredited as a “competent body in the matter of electromagnetic compatibility”.

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CEIA patents the elliptical column walk-through Metal Detector.

The CEIA Quality System is awarded ISO 9001 Certification.
EMIS, automatic screening for non-metallic cargo, meets ECAC Performance Standard.

The new THS 21 Conveyor Inspection Systems revolutionize the food market with available multi-spectrum technology, maximum flexibility, enterprise class performance and breakthrough value.

EMIS, automatic screening for non-metallic cargo, is approved by Governmental Security Authorities for use in Airports.

CEIA introduces the SA/80 series, the first 25, 50, 75, 100 kW High Efficiency Green Generators with integrated Quality Data Logger and Web Server.

CEIA EMA automatic bottled liquids scanner is certified for use in Airports.

CEIA introduces the SAMDEX, Shoe Scanner Metal and Explosive Detector. SAMDEX compliance to operational requirements has been successfully verified by Government-Authorized Laboratories in 2016.

EMIS-MAIL letter bomb and IED detector is certified for mail security inspection.

EMIS, automatic screening for non-metallic cargo, is approved by Governmental Security Authorities for use in Airports.
METAL DETECTORS AND SECURITY SCREENING EQUIPMENT

Today’s security sector and the ever-stricter regulations relating to Metal Detectors for inspecting people in transit require equipment with the highest operational and functional performance.

With 50 years of experience in designing and manufacturing Metal Detectors, CEIA has developed a series of devices with superior sensitivity and throughput.

In high-sensitivity applications, CEIA can detect small metallic objects, such as a single razor blade while still providing optimal immunity to environmental interference.

For high flow-rate applications, CEIA offers Walk-Through Metal Detectors with extremely high discrimination of personal metal objects to minimize the incidence of nuisance alarms.

*Data available upon request

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PD140N
Compact Hand Held Metal Detection Set.

PD240
Wide Search Area Hand Held Metal Detection Set.

PD240CB
Long Range Dual-Tone Hand Held Metal Detection Set.

02PN20 Elliptic
Enhanced Walk-through Metal Detector.

Certified by Governmental Laboratories*
In response to the recent introduction of particularly stringent Security Standards for Walk-through Metal Detectors, CEIA offers control equipment characterized by extremely high performance in terms of both detection capability and transit flow. This equipment is currently state of the art.
In response to the need for access controls for all those entering public buildings (government buildings, museums etc.), schools and private buildings, CEIA offers a range of very high performance walk-through and hand held Metal Detectors.

The CEIA Metal Detectors used for building access controls ensure compliance with high security standards and allow easy access at both medium and high transit flow rates. Many buildings (government buildings, museums etc.) and schools with sophisticated architecture require Metal Detectors with a modern design which can blend well into the installation site.

Sophisticated threat detection and high visitor flow rates today require Enhanced Metal Detectors [EMD].
The considerable task of planning a major security event requires the most reliable metal detectors for security checkpoint installations.

Through its research and development laboratories, CEIA is continuously investing in the design of equipment that provides the best compliance with the security requirements in public events.

The results are Metal Detectors that have extremely high immunity to outside interference and high discrimination of personal objects. This allows a higher flow rate and improved processing times.
The CEIA Metal Detectors fully comply with the requirements of the NIJ0601.02 Standard for all Security Levels, and can therefore be applied in situations from the inspection of visitors to that of inmates in top-security checkpoints, even in areas with strong electrical and mechanical interferences.
LOSS PREVENTION

OPTIMIZED SOLUTIONS TO DETECT AND DETER METAL PRODUCT THEFT

- Discovers small metal masses anywhere on and in the body while discriminating non-removable metal
- Greatly reduces losses with theft detection and deterrence
- Increases throughput at security checkpoints with automated screening
- Minimizes nuisance alarms by ignoring non-removable personal metal items
- Improves privacy with non-invasive search

As people transit the system, their metal content is compared to a saved personal profile.

The SMD601 Plus Loss Prevention Metal Detector prevents the theft or accidental removal of metallic objects.
WEAPONS AND RADIOACTIVE MATERIALS DETECTOR

DUAL THREAT DETECTION IN A SINGLE GATE

The CEIA Walk-Through Metal Detectors can be equipped or field upgraded after the installation with a high sensitivity array of gamma sensors. This array covers the full height of the transit, allowing accurate detection of radioactive substances carried by people in transit.

The detection capability includes a wide range of energies for a complete coverage of the possible radioisotopes.

The gamma detectors adapt themselves to the background radiation level, adjusting the threshold to the optimum value for the installation environment. At the same time, a special algorithm prevents the adaptation to unusual background levels and changes.

G-SCAN RADIATION DETECTOR

Checkpoint Security coverage can be completed by a G-SCAN Radiation Detector positioned at the exit of the carry-on baggage inspection X-Ray machine.
SHOE SCANNER METAL AND EXPLOSIVE DETECTOR

SAMDEX

- Certified against relevant detection standards for explosive and metallic threats
- Bulk detection, based on actual material properties measurement
- Increased checkpoint throughput by elimination shoe divestiture and X-ray check
- Increased comfort: passengers keep their shoes on
- Ergonomics: use of the Shoe Scanner is simple and stress-free
- Analysis time: 4 sec. typical/shoe
- Clear “OK/ALARM” inspection result

Guided use is provided through proper graphic animations.

Passenger Screening with WTMD + SAMDEX and passenger body control through Explosive Trace Detector (ETD).
LIQUID EXPLOSIVE DETECTOR

**EMA SERIES**

The EMA is a compact device designed for the screening of bottles and their contents with the goal of detecting the presence of combustible, flammable and explosive liquids. When the operator places the bottle in the inspection cavity, the measurement process starts automatically.

The entire volume of the bottle is analyzed in order to verify its conformity with benign liquids. After a few seconds, the unit provides an OK or ALARM message without requiring any data interpretation by the operator. Calibration is carried out automatically by the unit. The electromagnetic fields generated in the inspection cavity are weak in intensity and non-ionizing, therefore completely safe for the liquids and for the operator.

Examples of liquid containers that can be screened with EMA.

External probe for sampled liquid analysis.
NetID® NETWORK MANAGEMENT SYSTEM

**NetID® SYSTEM**

The NetID Network Management System has been supervisioning CEIA IP enabled Metal Detectors since the year 2001. Today 150 instances of NetID Systems are in active use worldwide managing more 250 different sites.

- Centralized Monitoring of the functionality of each Metal Detector
- Centralized Setting of the Metal Detectors working parameters
- Transits flow monitoring
- Detailed reporting of the transits data and the security device configuration data
- Data collection from each Metal Detector detailing the information on every single transit
LETTER BOMB AND IED DETECTOR FOR MAIL AND PARCEL INSPECTION

EMIS-MAIL

- Automatic inspection of parcels and letters up to 45 cm in width and 7.5 cm thickness
- Detection of detonators, batteries, trigger circuits and other metal components of parcel bombs
- No alarm on metal staples, paper-clips and metal binding spirals
- Ergonomic, compact design
- Integrated battery charger
- Optional embedded detector of radioactive materials

The EMIS-MAIL is very easy to use and provides a fast and automatic OK/ALARM signal confirmation per each inspected package.
HIGHLY PORTABLE CELL PHONE, FERROUS WEAPON AND CONTRABAND DETECTOR

**MSD FERROMAGNETIC DETECTOR**

- Detection of all cell phones and other ferrous contraband concealed on the person or in body cavities (including keyfob cell phones, smart phones, radio transceivers, etc.)
- Constant Sensitivity across the detection area in pass-through operations
- Multi-Zone targeting indication identifies location of contraband on the body
- Covert operation through use of Bluetooth headset
- Fully weather proof for outdoor use (IP65 certified)
- 26 hours continuous operation
- Unmatched detection in all environments without adjustment
- Extremely durable design
- No assembly required: set-up in less than 10 seconds
AUTOMATIC SCREENING
FOR NON-METALLIC CARGO

EMIS SERIES

The EMIS (Electro-Magnetic Inspection Scanner) equipment are security screening devices designed to inspect non-metallic cargo. Using CEIA exclusive Electromagnetic Profile Analysis technology, these devices ensure automatic detection of detonators and electronic circuits from IEDs (Improvised Explosive Devices), ammunition and weapons composed of metal (knives, firearms). In case of detection, the scanners give an audible and visual alarm.

FULLY AUTOMATIC DETECTION

The EMIS is designed to automatically detect detonators and metal components of explosive devices inside paper, newspaper, perishable goods such as produce, fish and meat (fresh or frozen) and organic material in general. Electromagnetic inspection is the most suitable and quickest method for checking non-metallic cargo.

The advanced technology employed in the EMIS minimizes the interaction with the goods themselves and does not depend on visual interpretation of an image by an operator.

INSPECTION OF

- Perishable goods and flowers
- Paper products
- Textiles and Clothing
- Plastic and wooden products
ADVANTAGES / BENEFITS

- Detect automatically detonators and metal components of explosive devices
- Low cost of ownership
- No dedicated operator
- High throughput
- No ionizing radiation
- Completely solid-state construction (no periodic maintenance or calibration required)

EMIS 130160 for palletized cargo.
INDUSTRIAL METAL DETECTION SYSTEMS

CEIA Metal Detectors detect metal contaminants accidentally present in industrial products with levels of sensitivity, immunity to interference and response speeds exceeding the strictest Quality Control Standards.

Fully HACCP and GMP compliant, CEIA Metal Detectors are ISO 9001 certified and constructed of EC and FDA approved materials.

CEIA THS 21 Metal Detection Systems offer detection, construction quality and reliability characteristics that make them the most suitable and effective solution for automatic elimination of metal contaminants.
The THS 21 Metal Detector Series is a high-sensitivity, high-precision measuring instrument. The data relating to each detection and ejection are stored in an events memory and certify production quality.

Exclusively developed by CEIA, this is a unique metal detection technology that both optimizes sensitivity to all metal contaminants and minimizes product effect in a very wide range of possible products.

By recognizing the different frequency response of conductive products and metals, this innovative technology cancels product effect and maintains high performance levels for all types of metal contaminants, both magnetic and non-magnetic.

The autolearn function used by CEIA Multi-Spectrum Metal Detectors equates to the repetition of hundreds of conventional transits. It explores the whole spectrum of available frequency bands in order to determine the best operating conditions resulting in unique detection performance.
CEIA THS 21 Conveyor Inspection Systems satisfy the most stringent requirements for functionality, compact construction, accuracy and reliability of response in dealing with accidental contamination in food products.

CEIA’s THS 21 are available in a wide range of sizes covering the different application requirements. The supporting structure, the Metal Detector and the belt control box are in stainless steel.

The conveyor belt is certified as fully compatible with food product handling (FDA/USDA compliant) requirements, as is the protective cover of the ejection area and the container for rejected products.

**THS/MBB** Modular Conveyor Belt has been designed to manage all the functions required by the transport systems.

**THS/RB-800** High performance Metal Detection System with Round Belt for in-line applications.
The CEIA integrated systems are especially designed for metal contaminant detection in products transported by pipeline especially meat, soup, preserves...

The carefully selected materials used in construction do not interact with food products, and thus do not modify or alter their composition. The design of these systems incorporates a fast reject valve drive response time to detect and reject the contaminant without slowing down the product flow.

The construction guarantees quick, easy cleaning of the components that are in contact with the product. The technological choices made by CEIA allow the parts in contact with the product to be disassembled and maintained in a short time.
CEIA THS/FFV21 Integrated System is especially designed for the inspection of granular and powder products and the elimination of any contaminating metals, whether magnetic, non-magnetic or stainless-steel.

The carefully selected materials used in construction of the THS/FFV21 Integrated System do not interact with food products, and thus do not modify or alter their composition. The design of the system incorporates a fast reject valve drive response time to detect and reject the contaminant without slowing down the product flow.

The construction guarantees quick, easy cleaning of the components that are in contact with the product. The technological choices made by CEIA allow the parts in contact with the product to be disassembled and maintained in a short time. The system operates in fail-safe mode, thus avoiding the risk of contaminants passing through even when the system is deactivated or when the electrical power supply is interrupted.
CEIA THS/PH21N Pharmaceutical Metal Detection Systems feature extremely high detection sensitivity towards contaminating metals, whether ferrous, non-ferrous or stainless steel, even when present in tiny quantities.

The design and construction of the THS/PH21N Metal Detection Systems comply with FDA Title 21 CFR 110 requirements.

The carefully-selected materials used in construction do not interact with pharmaceutical products, and thus do not modify or alter their composition.

The mirror finished surfaces guarantee quick, easy cleaning of the components that are in contact with the product. The technological choices made by CEIA allow the parts in contact with the product to be disassembled and maintained in a short time and without the use of machine-specific tools.
Thanks to many years of in-depth research in the field of Metal Detection, CEIA has established itself as a primary manufacturer of high-performance Ground Search Metal Detectors.

CEIA’s approach to the development of its Detectors has been to employ the most advanced electronic and mechanical technologies that become available: Surface Mount Technology (SMT), microprocessor control, Digital Signal Analysis, in-the-field software upgrade capability and the use of high-quality materials for the search probes and for the other mechanical parts.

Tests carried out under controlled conditions by Authoritative International Bodies demonstrate that the CEIA Metal Detectors provide overall superior performance in the areas of detection distance, soil compensation capability and immunity to external interference.

Thanks to the extensive use of robotic and automated production systems, CEIA is able to offer the humanitarian market equipment that satisfies military quality and reliability standards at extremely competitive prices.

**GROUND SEARCH METAL DETECTION**

Military exercise in Norway under extreme environmental conditions [November 2018].

CMD & CMD-UXO

The CEIA CMD is a very high performance, high-sensitivity Compact Metal Detector designed to detect metal and minimum-metal content targets in conductive and non-conductive soils, including laterite and magnetite.
CMD/DW
Compact Metal Detector designed to detect metal and minimum-metal content targets from ground to fresh or salt water bodies down to 100 m depth.

CWD
Lightweight Compact Wire Detector. Detection of command wires of any diameter and type, independent of search head orientation.

DSMD
Deep Search Metal Detector for Medium to Large UXO targets including Cluster munitions, Bombs and other ERWs.

MIL-D1
Afghan deminers use the MIL-D1 Metal Detector working on top of the archaeological site of Shahr-i-Zahak (Afghanistan).

Thanks to many years of in-depth research in the field of Metal Detection, CEIA has established itself as a primary manufacturer of high-performance Ground Search Metal Detectors.
CEIA EMVS

CEIA EMVS is a complete system, aimed at the detection of metallic UXOs and ERWs, designed to be installed in front of vehicles. In the box, remote display unit inside the vehicle.

CEIA MTZ-UXO-MDA FOR SUBMARINE OPERATIONS

Innovative Metal Detector equipped with a linear antenna array designed to operate attached to a manned or unmanned submersible vehicle and capable of functioning at depths up to 300 m.
CEIA provides complete support for technical and operational courses, given by certified personnel, either on site or at its own premises. The curriculum includes first and second line maintenance, training for operators and a course for operator instructors.

A brand new facility, specifically designed for operational and maintenance training courses, has been recently set up at CEIA headquarters. The new facility extends the already existing training site. It consists of an expanded outdoor training lanes area, dedicated to practical activities and testing over different soils and a training building for theory lessons and technical maintenance procedures.
INDUCTION HEATING SYSTEMS

For more than 30 years CEIA has been working on the design and manufacture of no-contact Induction Heating Devices for metal treatment. High and medium-frequency generators, control units, optical sensors for measuring temperature and automatic solder-alloy wire supply devices make up the line of products known as the Power Cube Family, which are ideal for industrial processes of heat treatment and braze welding.

CEIA’s unique technological solutions allow the manufacturing of power equipment with compact size, extremely high-energy efficiency and long-term reliability.

The high performance they offer contributes to the widespread use of CEIA systems in the most important industrial fields, where they have received the approval of end users and final-product manufacturers.

CEIA’s unique technological solutions allow the manufacturing of power equipment with compact size, extremely high-energy efficiency and long-term reliability.
THE CEIA SYSTEM’S ADVANTAGES

- Efficiency and Compactness
  - High level of performance with minimal operating costs
  - Lower energy consumption

- Complete Operator Safety
  - EMC and CE certified
  - Standard Galvanic isolation

- Process Control and Repeatability
  - Auto frequency tuning for optimal energy transfer to any load
  - Certified stability of power output

- Reliability and Flexibility
  - MTBF certified
The Master Controller V3+ is a multifunction industrial control unit, designed for automatic management of programmable heating processes.

All operating parameters for each phase of the heating cycle can be programmed within a wide range of values.
Ceia offers a wide range of infrared optical sensors, equipped with low-intensity LED aiming, which covers an operating temperature range from 80°C to 2200°C:

- **SH15/SLE Single-color Series**
  - from 80°C to 2000°C
- **SH2C/SLE Dual-color Series**
  - from 600°C to 2200°C

**SH/SLE PYROMETER**
Pyrometer mounted on ES3M micrometric optical sensor base.

**APPLICATIONS**

- **HEATING**
- **ALUMINIUM BRAZING**
- **HEAT TREATMENT**
- **TIN SOLDERING**
- **HARD BRAZING**
- **TIN SOLDERING**
- **BRAZING**
- **HEATING**
CEIA maintains its dedication to cutting edge electromagnetic research. Nearly 20% of CEIA’s staff is focused on researching tomorrow’s threat detection technology using electromagnetics.
The quality and reliability levels of CEIA equipment are recognized throughout the world by private companies and governmental institutions, who have chosen it following stringent comparative testing. This objective has been achieved by using the most advanced technology in all phases of production.
User safety is a primary focus of CEIA product development.

All CEIA equipment meets or exceeds local and international standards for electromagnetic emissions and immunity as well as electrical safety standards used worldwide.

The **CEIA EMC Laboratory is accredited according to the ISO/IEC 17025 standard.**
CEIA’s Quality System extends throughout the company, from the design stage through production, quality control and after-sales service.

CEIA equipment has a strong reputation for reliability and maintenance-free operation. This is achieved through extensive factory testing for product conformance to strict internal standards.

Detailed adherence to ISO 9001 standards also provides the traceability to support clients for many years after their equipment goes out of production. The tight tolerances employed during the factory acceptance test produce such consistent devices that field calibration is not required.

**QUALITY CONTROL**

- **THS Production** for statistical and operational management of networked THS 21 systems.
- **Electronic Boards Functional Burn-In**: 200 hours minimum.
- **Mechanical shock test** on MIL-D1 Digital Metal Detector.

CEIA’s Quality System extends throughout the company, from the design stage through production, quality control and after-sales service.
APPLICATIONS

SECURITY
Airports and Ports, Embassies, Military Installations, Industry, Penal Institutions, Government Buildings, Banks, Stadiums, Distribution Centers, Data Processing Centers, Hospitals

INDUSTRIAL
Food, Pharmaceutical, Textile, Mining, Chemical, Manufacturing

GROUND SEARCH
Humanitarian Demining, UXO Clearance, Underwater Detection, Crime Scene Investigation, Vehicle Protection

INDUCTION
Brazing, Cap Sealing, Forging, Hardening, Localized Heating, Melting, Metal Glass Sealing, Sintering, Tempering, Tin Soldering

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